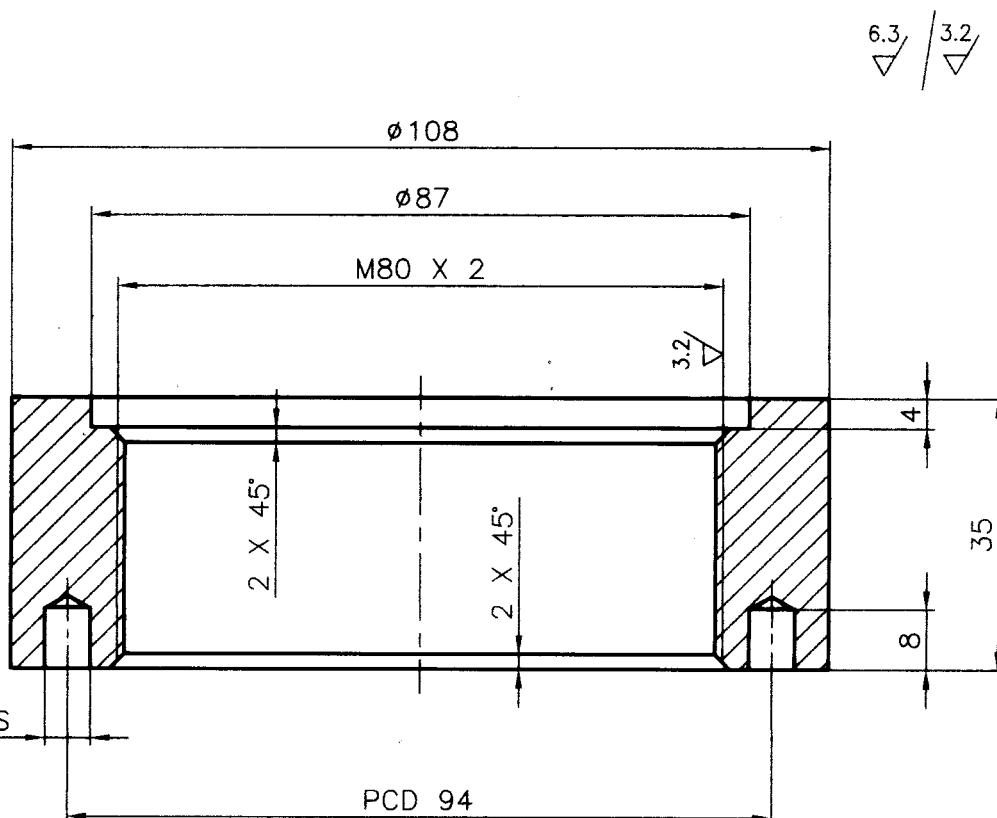


FOR TOLERANCES OF UNTOLERANCED DIMENSIONS


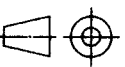
ALL DIMENSIONS ARE IN MILLIMETRES.  
DURING MANUFACTURE REFER RELEVANT QCP/QP

REV	DATE	ALTERED
		CHD & APPD

CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of the company.



6.3 / 3.2

01	SUGG. MIN SIZE DIA 110 X 40	-	SA 105 CERTIFY	NORMALISED	10	1.07	2.98	-	-
NO OFF	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No
 <b>BHARAT HEAVY ELECTRICALS LTD.,</b> UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI 620014.				DRN	NAME M.SRINIVASAN		SIGN <i>M. Srinivasan</i>	DATE 17/7/15	NO. OF VAR
				CHD	R. MOHAN		<i>R. Mohan</i>	17/7/15	
				APPD	K.S.RAMAN		<i>K. S. Raman</i>	17/7/15	
DEPT VL	/		SCALE	WEIGHT (KG).		REFERENCE INFORMATION			NO. OF ITEMS
CODE 320			NTS	6.70		Component Code : 93 109 587 0000. CAD : C426246			
TITLE				CARD CODE	DRAWING NO.				REV
BEARING RETAINER				U 01	4-V-F508-26246				